### AK46 S Hydraulic pistol core drill for holes Ø 30 - 100 mm AK46 G Hydraulic pistol core drill for holes Ø 80 - 160 mm



AK46 is a hydraulic core drill designed for manual use or for use with drill rigs.

- Tool is available in two configurations
  - AK46 S for holes from ø 30 a 100 mm
  - AK46 G for holes from ø 80 a 160 mm

The hydraulic functioning and the superior technical characteristics assure a series of advantages not obtainable from traditional electric core drill tools:

- Impossibility to cause electric shocks, can work even in complete water immersion
- Absence of vibration and noise
- Unbeatable ratio weight / power / dimension
- Long operative life and minimal maintenance needs
- Hydraulic motor cannot be damaged even in case of prolonged block of rotation or overload
- (condition that will damage electric tools)

AK46 is in many conditions the unique alternative to traditional electric tools, it is ideal in the maintenance of gas, water, sewers networks, irreplaceable when is needed to creates a pipe passage through walls of historical buildings that cannot undergo to vibrations or in the use inside trenches with high water presence

#### **ADVANTAGES**

- Safety valve that automatically cuts rotation in case of block of the core beat, the valve avoids accidents deriving from tool recoil kicks and assuring a safe use when used manually
- ON / OFF trigger with "lock on" button for use of the tool on drill rigs
- Equipped with level gauge to show vertical / horizontal linearity of holes
- Construction in Ergal and stainless steel to guarantee lightness and durability
- Exclusive adjustable back handle allows feed pressure on the tool pushing with chest or knee
- Long side handle to allow secure rotation contrast

<b>TECHNICAL CHARACTERISTICS</b>	5 AK46 S	<b>AK46 G</b>
CUT CAPACITY ø mm	30 - 100	80 - 160
N° SPEED @ 20 L/min	<b>1000</b> @ 20 L/min	400 @ 20 L/min
N° SPEED @ 30 L/min	1500 @ 30 L/min	600 @ 30 L/min
WEIGTH Kg	8 without	handle
DIMENSION LxPxH cm	40 x 9 x	H 32
DISTANCE BIT CENTRE TO WALL ANGLE cm	4,5	
ATTACHMENT OF CORE BIT 1-1/	4" Standard (inter	nal 1/2" BSP)
FLOW L/min	20 - 3	30
PRESSURE Bar	140 - 1	80

### DG15 - Drilling guide

Accessory of AK 46 that allows to make manually, rapidly and safely large holes in sewers pipes in concrete or fiber glass, the shape is similar to a "sadle" that is placed on the curve of the pipes in any position, avoids to use and fix the normal drill rigs, the operator will simply push on the tool compressing the spring return pistons for working in complete safety. DG 15 is a time and complication savior tool, can be used also as accessory of common electric core drills.



# **AK50**

## HYDRAULIC CORE DRILL for holes up to Ø 700 mm



**AK50** is a hydraulic core drill tool designed for heavy duty drilling works for holes with diameters up to 70 cm, the tool is very robust and made with the best components and materials to assure an use simple reliable while giving the best performances. In order to give a wide range of speeds and drilling capacity on the tool can be installed six different hydraulic motor groups that include the ON / OFF valve, the quick couplers and the quick coupling motor / shaft. The motors are orbital type this means zero maintenance and a long lasting use without problems, only the 20cc motor is gear type. The motor groups can be changed in few seconds just loosing two screws and are equipped with a pressure relief valve that protects when tool is connected to the circuit of a machine with an excess of pressure. AK50 does not require maintenance and will assure long lasting service without problems. *AVAILABLE IN UNDERWATER VERSION.* 



• The complete tool



 The group motor - ON/OFF valve available in six size configurations of speed and hole diameter

### **TECHNICAL CHARACTERISTICS**

WEIGHT Kg	13
DIMENSION LXH	54 x 22
ATTACHMENT OF CORE BIT	1-1/4" (interno 1/2" BSP)
FLOW L/min	30 - 38
PRESSURE Bar	120 - 200
MOTOR	<b>12 Hp</b> (@ 38 L/min - 140 Bar)
SPEED min - max	<b>90 - 1750</b> giri/min
DIAM. HOLE min - max	30 - 700 mm

MOTOR TYPE	AKS6 SPEED / DIAMETER CHART HTDRADLIC NOTORS RANGE		
Cubic Centimetre	Breed g 30 Limin HOLE 60 mm	BPEED @ 38 Limit HOLE 6 mm	
20 cc	1499 gan 18:55 - 100 hole	<b>1750</b> rpm Ø 30 -60 hole	
50 cc	610 spm	700 spm	
100 cc	079+120 Irole 300 cpm	6 50 - 101 hole 380 ym	
cote #2+14	Ø 130 - 250 hale	@ 150 - 180 hole	
160 cc. core (0:15	199 spm 8 300 - 350 Hals	220 gam @ 250 + 310 hole	
200 cc	150 spm 0-400 - 630 hole	190 gim (21269 - 400 Incle	
315 cc	90 rpm 0 500 - 730 hals	120 mm © 450 - 500 hole	